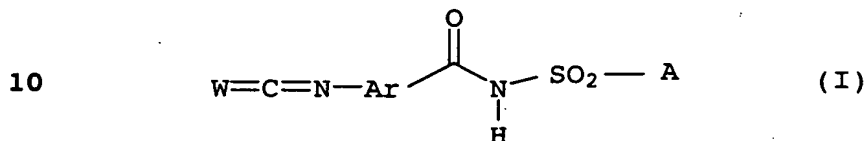


72  
69

We claim:

1. A process for preparing phenyl iso(thio)cyanates of the formula I



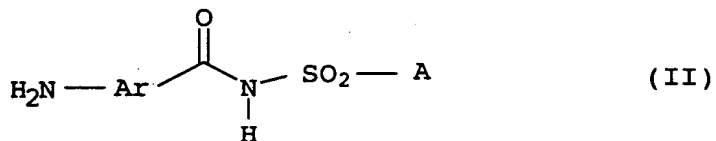
where the variables are as defined below:

W is oxygen or sulfur,

Ar is phenyl which may be mono- or polysubstituted by the following groups: hydrogen, halogen, C<sub>1</sub>-C<sub>4</sub>-haloalkyl or cyano,

A is a radical derived from a primary or secondary amine or is NH<sub>2</sub>,

which comprises reacting a compound of the formula II



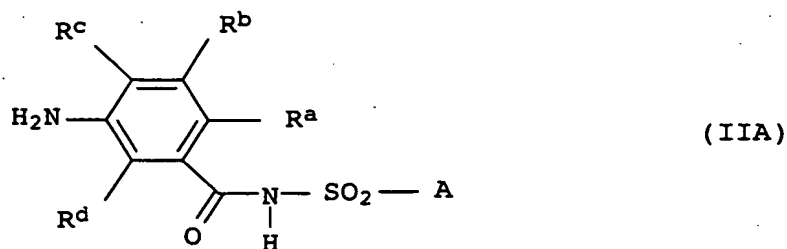
where the variables Ar and A are as defined above or its HCl adduct with phosgene, thiophosgene or diphosgene.

2. A process as claimed in claim 1, wherein the HCl adduct of the compound II is used.
3. A process as claimed in claim 1 or 2, wherein from 0.9 to 2 molar equivalents of phosgene, thiophosgene or diphosgene are used, based on the compound II.
4. A process as claimed in any of the preceding claims, wherein the reaction of the hydrogen chloride adduct of the compound II is carried out in the presence of activated carbon.

- 7370  
5. A process as claimed in any of the preceding claims, wherein a compound of the formula IIA

5

10



15 where

$R^a$ ,  $R^b$ ,  $R^c$  and  $R^d$  independently of one another are hydrogen, halogen,  $C_1$ - $C_4$ -haloalkyl or cyano and

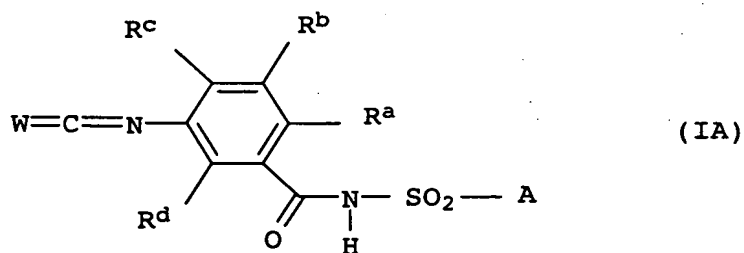
A is as defined above

20

or its HCl adduct is reacted with phosgene, thiophosgene or diphosgene, giving a compound of the formula IA

25

30



35 where the variables  $R^a$ ,  $R^b$ ,  $R^c$ ,  $R^d$ , A and W are as defined above.

6. A process as claimed in any of the preceding claims, wherein the radical A in formula I is  $-N^1R^2$ ,

where the variables  $R^1$  and  $R^2$  are as defined below:

40

$R^1$  and  $R^2$  independently of one another represent hydrogen,  $C_1$ - $C_{10}$ -alkyl,  $C_2$ - $C_{10}$ -alkenyl or  $C_2$ - $C_{10}$ -alkynyl which may be unsubstituted or substituted by one of the following radicals:  $C_1$ - $C_4$ -alkoxy,  $C_1$ - $C_4$ -alkylthio, CN,  $NO_2$ , formyl,  $C_1$ - $C_4$ -alkylcarbonyl,  $C_1$ - $C_4$ -alkoxycarbonyl,  $C_1$ - $C_4$ -alkylaminocarbonyl,  $C_1$ - $C_4$ -dialkylaminocarbonyl,  $C_1$ - $C_4$ -alkylsulfinyl,  $C_1$ - $C_4$ -alkylsulfonyl,

45

24 71

5 C<sub>3</sub>-C<sub>10</sub>-cycloalkyl, 3- to 8-membered heterocyclyl having one, two or three heteroatoms selected from the group consisting of O, S, N and a group NR<sup>6</sup> (where R<sup>6</sup> is hydrogen, C<sub>1</sub>-C<sub>6</sub>-alkyl, C<sub>3</sub>-C<sub>6</sub>-alkenyl or C<sub>3</sub>-C<sub>6</sub>-alkynyl), phenyl, which for its part may have 1, 2, 3 or 4 substituents selected from the group consisting of halogen, C<sub>1</sub>-C<sub>4</sub>-alkyl, C<sub>1</sub>-C<sub>4</sub>-alkoxy, C<sub>1</sub>-C<sub>4</sub>-fluoroalkyl, C<sub>1</sub>-C<sub>4</sub>-alkyloxycarbonyl, trifluoromethylsulfonyl, C<sub>1</sub>-C<sub>3</sub>-alkylamino, C<sub>1</sub>-C<sub>3</sub>-dialkylamino, formyl, nitro and cyano,

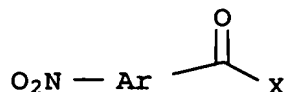
15 C<sub>1</sub>-C<sub>10</sub>-haloalkyl, C<sub>2</sub>-C<sub>10</sub>-haloalkenyl, C<sub>2</sub>-C<sub>10</sub>-haloalkynyl, C<sub>3</sub>-C<sub>8</sub>-cycloalkyl, C<sub>3</sub>-C<sub>10</sub>-cycloalkenyl, 3- to 8-membered heterocyclyl having one to three heteroatoms selected from the group consisting of O, S, N and a group NR<sup>6</sup> (where R<sup>6</sup> is hydrogen, C<sub>1</sub>-C<sub>6</sub>-alkyl, C<sub>3</sub>-C<sub>6</sub>-alkenyl or C<sub>3</sub>-C<sub>6</sub>-alkynyl), phenyl or naphthyl, where C<sub>3</sub>-C<sub>8</sub>-cycloalkyl, C<sub>3</sub>-C<sub>10</sub>-cycloalkenyl, 3- to 8-membered heterocyclyl, phenyl and naphthyl may for their part have 1, 2, 3 or 4 substituents selected from the group consisting of halogen, C<sub>1</sub>-C<sub>4</sub>-alkyl, C<sub>1</sub>-C<sub>4</sub>-alkoxy, C<sub>1</sub>-C<sub>4</sub>-fluoroalkyl, C<sub>1</sub>-C<sub>4</sub>-alkyloxycarbonyl, trifluoromethylsulfonyl, formyl, C<sub>1</sub>-C<sub>3</sub>-alkylamino, C<sub>1</sub>-C<sub>3</sub>-dialkylamino, phenoxy, nitro and cyano, or

25 R<sup>1</sup> and R<sup>2</sup> together form a saturated or partially unsaturated 5- to 8-membered nitrogen heterocycle which for its part may be substituted by C<sub>1</sub>-C<sub>4</sub>-alkyl, C<sub>1</sub>-C<sub>4</sub>-alkoxy and/or C<sub>1</sub>-C<sub>4</sub>-haloalkyl and may have one or two carbonyl groups, thiocarbonyl groups and/or one or two further heteroatoms selected from the group consisting of O, S, N and a group NR<sup>6</sup> (where R<sup>6</sup> is as defined above) as ring members.

35 7. A process as claimed in claim 1, wherein the process additionally comprises the following steps:

i) reaction of an aroyl compound of the formula III

40



(III)

45

2572

in which the variable Ar is as defined above and X is halogen, OH or C<sub>1</sub>-C<sub>4</sub>-alkoxy with a sulfamic acid amide of the formula IV

5

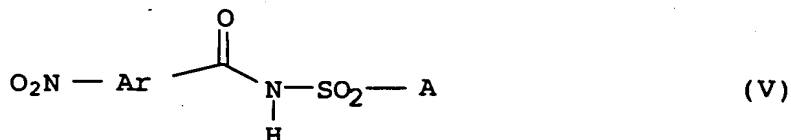


where A is as defined above and

10

ii) reduction of the N-aroylsulfamic acid amide, obtained in step i), of the formula V

15



20

where Ar and A are as defined above, giving a compound of the formula II.

8. A process as claimed in claim 7, wherein in step (ii) the reduction is carried out in the presence of catalytic amounts of transition metals or transition metal compounds.

25

9. A process as claimed in claim 7, wherein in step (ii) the reduction is carried out in the presence of iron and at least one C<sub>1</sub>-C<sub>4</sub>-carboxylic acid.

30

10. A process as claimed in claim 7, wherein in step (ii) the reduction is carried out in the presence of Raney nickel and hydrogen.

35

11. A phenyl iso(thio)cyanate of the formula I as defined in claim 1.

12. A phenyl iso(thio)cyanate of the formula IA as defined in claim 5, wherein R<sup>a</sup> is fluorine, chlorine or cyano, R<sup>c</sup> is hydrogen, fluorine or chlorine and R<sup>b</sup> and R<sup>d</sup> are each hydrogen.

40

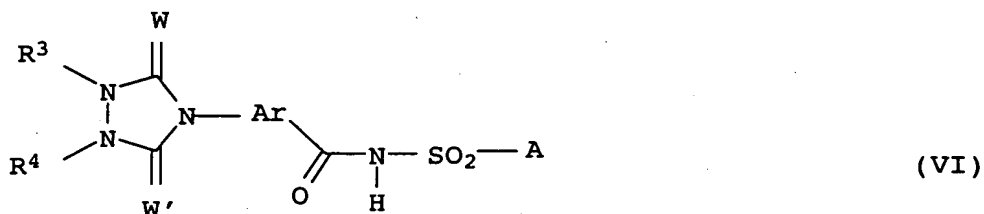
13. A phenyl iso(thio)cyanate of the formula IA as defined in claim 5, wherein A is a radical of the formula NR<sup>1</sup>R<sup>2</sup> where R<sup>1</sup> and R<sup>2</sup> are as defined in claim 6.

45

7673

14. A phenyl iso(thio)cyanate of the formula IA as claimed in claim 12, wherein R<sup>1</sup> and R<sup>2</sup> independently of one another are hydrogen, C<sub>1</sub>-C<sub>6</sub>-alkyl which is optionally substituted by a substituent selected from the group consisting of halogen, cyano, C<sub>1</sub>-C<sub>4</sub>-alkoxy, C<sub>1</sub>-C<sub>4</sub>-alkoxycarbonyl, C<sub>1</sub>-C<sub>4</sub>-alkylthio, C<sub>3</sub>-C<sub>8</sub>-cycloalkyl, furyl, thienyl, 1,3-dioxolanyl, phenyl which for its part is optionally substituted by halogen or C<sub>1</sub>-C<sub>4</sub>-alkoxy,
- C<sub>2</sub>-C<sub>6</sub>-alkenyl, C<sub>2</sub>-C<sub>6</sub>-alkynyl, C<sub>3</sub>-C<sub>8</sub>-cycloalkyl or phenyl which is optionally substituted by 1 or 2 substituents selected from the group consisting of halogen, C<sub>1</sub>-C<sub>4</sub>-alkyl, C<sub>1</sub>-C<sub>4</sub>-fluoroalkyl, C<sub>1</sub>-C<sub>4</sub>-alkoxy, C<sub>1</sub>-C<sub>4</sub>-alkoxycarbonyl, nitro and C<sub>1</sub>-C<sub>3</sub>-dialkylamino, naphthyl or pyridyl or
- R<sup>1</sup> and R<sup>2</sup> together form a five-, six- or seven-membered saturated or unsaturated nitrogen heterocycle which may optionally contain a further heteroatom selected from the group consisting of N, a group NR<sup>6</sup> (where R<sup>6</sup> is as defined above) and O as ring member and/or which may be substituted by one, two or three substituents selected from the group consisting of C<sub>1</sub>-C<sub>4</sub>-alkyl and C<sub>1</sub>-C<sub>4</sub>-haloalkyl.

15. A process for preparing compounds of the formula VI



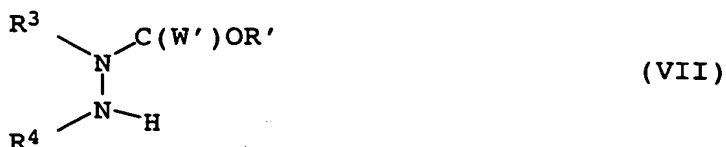
- where W, Ar and A are as defined in claim 1, W' is O or S and R<sup>3</sup> and R<sup>4</sup> independently of one another are hydrogen, cyano, amino, C<sub>1</sub>-C<sub>6</sub>-alkyl, C<sub>1</sub>-C<sub>6</sub>-haloalkyl, C<sub>1</sub>-C<sub>6</sub>-haloalkoxy, C<sub>3</sub>-C<sub>7</sub>-cycloalkyl, C<sub>2</sub>-C<sub>6</sub>-alkenyl, C<sub>2</sub>-C<sub>6</sub>-haloalkenyl, C<sub>3</sub>-C<sub>6</sub>-alkynyl, benzyl, OR<sup>5</sup> (where R<sup>5</sup> is hydrogen, C<sub>1</sub>-C<sub>6</sub>-alkyl, C<sub>1</sub>-C<sub>6</sub>-haloalkyl, C<sub>3</sub>-C<sub>7</sub>-cycloalkyl, C<sub>2</sub>-C<sub>6</sub>-alkenyl, C<sub>3</sub>-C<sub>6</sub>-alkynyl, unsubstituted or substituted phenyl or unsubstituted or substituted benzyl), C<sub>1</sub>-C<sub>3</sub>-cyanoalkyl, or R<sup>3</sup> and R<sup>4</sup> together with the nitrogen atoms to which they are attached form a four- to seven-membered heterocycle which is optionally interrupted by sulfur, oxygen, a group NR<sup>6</sup> (where R<sup>6</sup> is as defined above) or nitrogen and which is

*27 74*

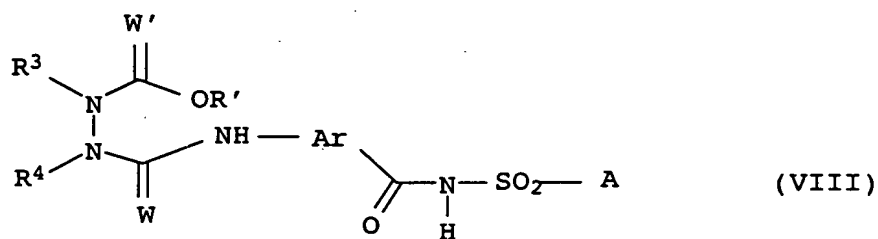
unsubstituted or mono- or polysubstituted by halogen or C<sub>1</sub>-C<sub>4</sub>-alkyl,

which comprises

- (i) reacting a compound of the formula I as defined in claim 1 with an oxadiazinecarboxylic acid ester of the formula VII



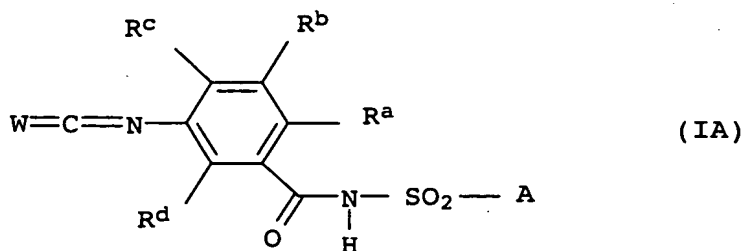
where W' is as defined above and R' is C<sub>1</sub>-C<sub>4</sub>-alkyl, giving a urea derivative of the formula VIII



where the variables R<sup>3</sup>, R<sup>4</sup>, R', W, W', Ar and A are as defined above and

- (ii) cyclizing the resulting intermediate VIII, giving a compound of the formula VI.

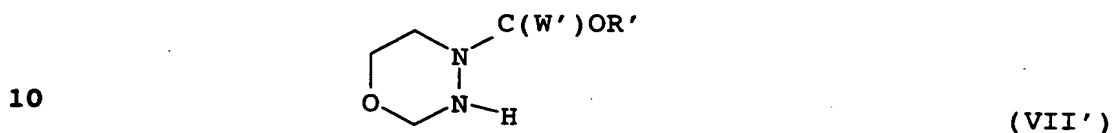
16. A process as claimed in claim 15, wherein the compound of the formula I used in step (i) is a compound of the formula IA



7875

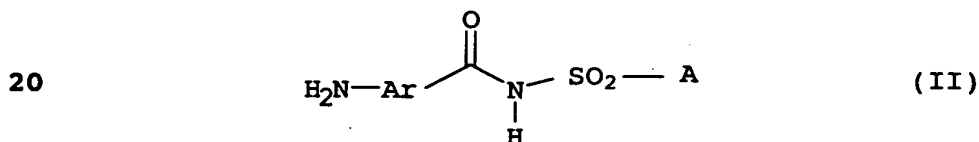
where the variables  $R^a$ ,  $R^b$ ,  $R^c$ ,  $R^d$ , A and W are as defined above.

17. A process as claimed in claim 15, wherein the compound VII used in step (i) is a compound of the formula VII'



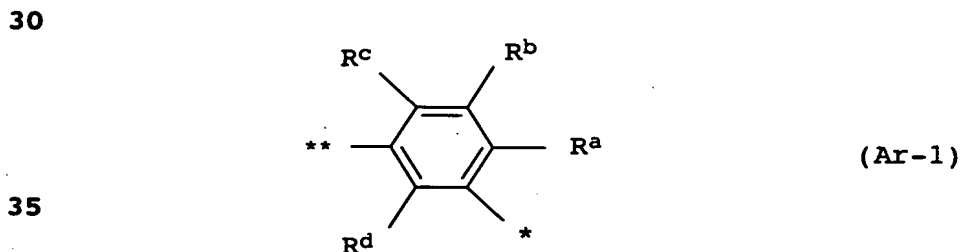
where  $W'$  is O or S and  $R'$  is  $C_1$ - $C_4$ -alkyl.

18. An aminobenzoylsulfamic acid amide of the formula II



where the variables are as defined below:

Ar is a group of the formula Ar-1



where  $R^a$  is halogen or cyano,

$R^b$  is hydrogen,

$R^c$  is halogen or hydrogen,

$R^d$  is hydrogen;

\* denotes the point of attachment of Ar to the C(O) group and

\*\* denotes the point of attachment of Ar to the nitrogen atom of the amino group;

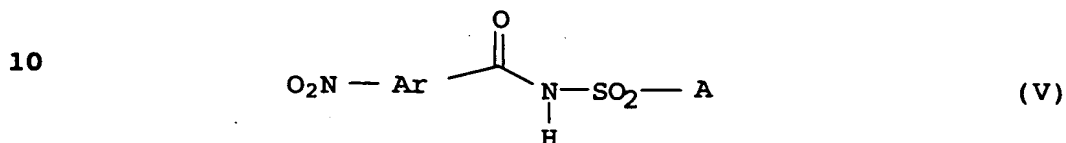
A is a group of the formula  $NR^1R^2$ ,

79 76

where one of the radicals  $R^1$  or  $R^2$  is hydrogen,  $C_1$ - $C_6$ -alkyl,  $C_2$ - $C_6$ -alkenyl or  $C_2$ - $C_6$ -alkynyl and the other radical  $R^1$  or  $R^2$  is  $C_1$ - $C_6$ -alkyl,  $C_3$ - $C_6$ -cycloalkyl or phenyl.

5

19. A nitrobenzoylsulfamic acid amide of the formula V

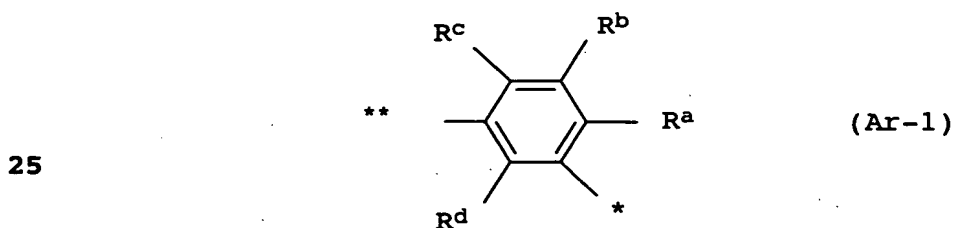


15

where the variables are as defined below:

Ar is a group of the formula Ar-1

20



25

where  $R^a$  is halogen or cyano,

$R^b$  is hydrogen,

30

$R^c$  is halogen or hydrogen,

$R^d$  is hydrogen;

\* denotes the point of attachment of Ar to the C(O) group and

35 \*\* denotes the point of attachment of Ar to the nitrogen atom of the amino group;

A is a group of the formula  $\text{NR}^1\text{R}^2$ ,

where one of the radicals  $R^1$  or  $R^2$  is hydrogen,

40

$C_1$ - $C_6$ -alkyl,  $C_2$ - $C_6$ -alkenyl or  $C_2$ - $C_6$ -alkynyl and the other radical  $R^1$  or  $R^2$  is  $C_1$ - $C_6$ -alkyl,  $C_3$ - $C_6$ -cycloalkyl or phenyl.

20. A process for preparing aminobenzoylsulfamic acid amides of the formula II as claimed in claim 18, which process comprises the following steps:

45



80 77

a) reaction of an aroyl compound of the formula III.

5



10

where Ar is as defined in claim 19 and X is halogen or C<sub>1</sub>-C<sub>4</sub>-alkoxy

with a sulfamic acid amide of the formula IV

15

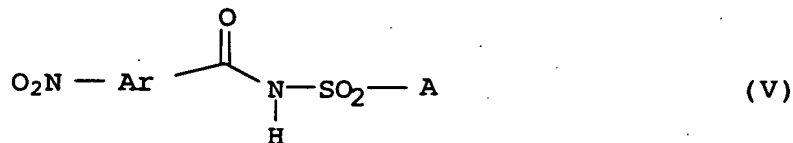


where A is as defined in claim 19; and

20

b) reduction of the nitrobenzoylsulfamic acid amide, obtained in step a), of the formula V

25



30

where Ar and A are as defined in claim 19

to the aminobenzoylsulfamic acid amide of the formula II as claimed in claim 18.

35

21. A process as claimed in claim 20, wherein in step b) the reduction is carried out in the presence of catalytic amounts of transition metals or transition metal compounds.

40

45